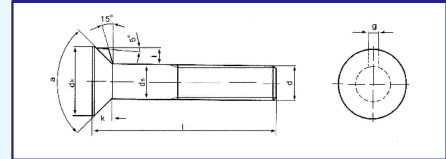


"DIN 604"

Çetin CİVATA



FLAT COUNTERSUNK NIB BOLTS
PULLUK CİVATASI
SENKSCHRAUBEN MIT NASE



Technical informations. / Teknik bilgiler.

Thread size / Anma çapı		M6	M8	M10	M12	M16	M20	M24
Pitch / Diş adımı	P	1.00	1.25	1.50	1.75	2.00	2.50	3.00
Head height/Kafa y.	K	4.00	5.00	5.50	7.00	9.00	11.50	13.00
Head dia/Kafa çapı	d _K	12.0	16.0	19.0	24.0	32.0	32.0	38.0
	+/-	0.55	0.55	0.65	0.65	0.80	0.80	0.80
G	max.	2.50	3.00	3.20	3.60	4.20	5.40	6.60
	min.	2.10	2.60	2.72	3.12	3.72	4.92	6.02

Values are given in millimeters. / Değerler milimetre olarak verilmiştir.

Thread size / Anma çapı		M6	M8	M10	M12	M16	M20	M24
Length / Boy (1)		Mass for 1.000 units in kg. / 1.000 Tanesinin ağırlığı.						
20	+/-	1.05	4.90	9.50	14.9			
25	+/-	1.05	5.90	11.1	17.4			
30	+/-	1.05	7.00	12.7	19.9	31.4		
35	+/-	1.25	8.10	14.7	22.4	35.1	69.2	
40	+/-	1.25	9.20	16.7	25.5	38.8	76.2	
45	+/-	1.25	10.3	18.7	28.6	43.2	83.2	
50	+/-	1.25	11.4	20.7	31.7	47.6	90.2	128
55	+/-	1.50	12.5	22.7	34.8	52.0	97.2	139
60	+/-	1.50	13.6	24.7	37.9	56.4	105	150
65	+/-	1.50	14.7	26.7	41.0	60.8	113	161
70	+/-	1.50	15.8	28.7	44.1	65.2	121	173
80	+/-	1.50	17.9	32.7	50.3	73.8	137	197
90	+/-	1.75	20.1	36.7	56.5	84.1	153	221
100	+/-	1.75	22.3	40.7	62.7	93.1	169	245
120	+/-	1.75	28.7	48.7	75.1	111	201	293
150	+/-	2.00	40.7	60.7	94.0	138	249	364